AKUMA NETBALL



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ABOUT AKUMA

Established in 2008, Akuma Sports is a UK family owned, industry leading teamwear supplier.

The business has expanded extensively over the last few years to become a world-renowned sportswear company that supply kit both nationally and internationally.

Akuma Sports are one of the UK's premier suppliers of bespoke, custom sports kits to teams and clubs of all levels.

We provide outstanding UK made products, high quality finishing and all with an industry leading turnaround time; this was proved in 2016 when we delivered over 4000 orders with an average of 5 days!

With a large in-house design team, Akuma pride themselves on innovative designs and the use of technical fabrics and trims to ensure high performance, quality and style. Using specialist sublimation methods, Akuma are able to create sleek, ergonomic designs in an array of fits and colours.





DAY 2

MADE IN ENGLAND

All fully bespoke playing kit is designed and manufactured in the United Kingdom.

QUICK DELIVERY TIME

We offer a 2-3 week turnaround on your teamwear once you have confirmed all order details.

IN HOUSE DESIGN

Akuma aim to return design briefs within 24 hours, but often the same day!

WHY CHOOSE AKUMA?

OUR COMMITMENT TO YOU

- You will be assigned a dedicated **Account Manager and a Production** Manager to ensure a swift, straightforward order.
- We will provide you with fresh, contemporary designs ensuring that your brand identity and club history is adhered to.
- We will organise sizing sessions at your convenience and at your club to allow the players to get a feel for the shirt style and fit.
- You can mix and match styles to suit players and abilities.
- Once ordered, you will receive your kit within our three week turnaround.
- For delivery, your kit will be individually wrapped, named and organised for vour ease of distribution.
- We have an emphasis on customer service, therefore when you buy kit you join the #AkumaFamily and we promise to provide ongoing support.
- We will celebrate your success on Akuma's social media platforms that currently reach 180,000 followers.

WORLD CLASS PRODUCTS

Our visionary products are cutting edge both on and off the field. We pride ourselves on the use of the latest technology. combined with specially selected elite sports fabrics. All of which have been rigorously researched, tried and tested to ensure maximum performance.

MADE IN GREAT BRITAIN

We are extremely proud to design and manufacture our on-field kit in Great Britain.

BESPOKE DESIGNS

Our expert in-house design team, will bring your ideas to life, allowing you to have a stand out design on court. Using our specialist sublimation methods, we are able to create any design in an array of styles and colours, including four fluorescent colours, complete with sponsors and logos.

FASTEST LEAD TIME IN THE UK

We offer an impressive industry-leading turnaround of less than three weeks.

GOLD STANDARD SERVICE

We strive to offer the very best in personal account management. You will have your own dedicated account and production manager to guide you through the ordering process. We focus on what the customer needs, taking the time to understand the brief and create a complete package suitable to your requirements. Exceptional quality control certifies that every garment that leaves Akuma is precisely what the client ordered.

MADE TO MEASURE

We can offer a sizing session at your club, when convenient, in order to ensure a perfect fit.

GLOWING FEEDBACK

With an average rating of 9.6 out of 10 on Trustpilot based on over 1000 reviews. Our excellent service and attention to detail are displayed through our impressive review.







LADIES NETBALL DRESS



FABRIC

Made from Microtex and Ignitex; these high quality materials ensure comfort and maintain style. Our Microtex fabric is available in two weight options of 150 and 180gsm, the 150 for indoor play and the 180 for outdoor or year round use. The side panels, use Ignitex a four-way stretch fabric that allows the dress to sculpt to your body shape.

FIT

Our multi-panelled lightweight netball dress is highly versatile. It comes in short, regular and long which all have a 4cm difference between them. We also offer a choice of v-neck or round neck collars. Dresses can be ordered in a standard back or a racer back.

PATCHES

Patches can be attached as a square or switched up to our contemporary diamond, to eliminate flapping and have a more comfortable fit, whilst looking stylish. We use specially dye cut VELCRO™ brand corners that are strong enough to hold the patch, but not too aggressive that it snags the dress.

FEATURES AVAILABLE IN ADULTS & JUNIOR SIZES



LOOP OR V-NECK COLLAR OPTIONS



STANDARD OR RACERBACK OPTIONS



SQUARE OR DIAMOND POSITION PATCHES



THREE LENGTH OPTIONS
Short, Regular & Long



TWO WEIGHT OPTIONS FOR MAIN BODY FABRIC 150gsm or 180gsm

JUNIOR NETBALL DRESS



FABRIC

Made from Microtex in either 150 or 180, we have used the highest quality materials to ensure comfort and maintain style. The 180gsm option has been popular with schools and younger players.

FIT

Our lightweight netball dress is highly versatile. It comes in three different lengths and offers a choice of v-neck or round neck collars. Dresses can be ordered in a standard back or a racer back.

PATCHES

Patches can be attached as a square or a switched to appear as diamond. We use specially dye cut VELCRO™ brand corners that are strong enough to hold the patch but not too aggressive that it snags the dress.



LADIES SUBLIMATED VEST



FABRIC

Made from Microtex, we have used a durable fabric that is enhanced to have a high level of wicking.

FIT

Our ladies sublimated vests are lightweight and highly versatile. It is form-fitting and flattering to provide a comfortable and structured contemporary look. Vests are available in standard back or racerback, with a choice of V-Neck or Loop Collars.

PATCHES

Patches can be attached as a square or a switched to appear as diamond. We use specially dye cut VELCRO™ brand corners that are strong enough to hold the patch but not too aggressive that it snags the dress.



LADIES SUBLIMATED TOP



FABRIC

Made from Microtex, we have used the highest quality material to ensure comfort and maintain style.

FIT

We offer set-in-sleeve netball tops that pair excellently with our netball skort. It is a femine-fit top that is highly flattering. With a structured look, the top has a cap sleeve that allows maximum movement for stretching and reaching during the match.

COLLAR OPTIONS

ROUND



TRAD V



V-NECK



TRADITIONAL



LADIES & JUNIOR SUBLIMATED SKORT & SKIRT



AVAILABLE AS STOCK SKORT & SKIRT



FABRIC

Our multi-faceted netball skorts and skirts are made with Ignitex fabric that is entirely lightweight and provides full flexibility. Our skort combines a stretch inner skort with an outerskirt constructed in our durable, tried and tested Ignitex fabric.

FIT

The stretch construction allows complete freedom of movement allowing players to perform at their peak. Our skorts & skirts are fully sublimated with an array of colours and striking designs. This garment consists of flat-seam construction to minimise chafing.

FEATURES

Our alternative stock skort consists of shorts with a stretch outerskirt for enhanced performance and comfort. Available in both black and navy, they can be fully customised with embroidery, digital or vinyl press.





LADIES & JUNIOR SUBLIMATED SHORTS

AVAILABLE AS STOCK SHORT





FABRIC

Our sublimated netball shorts are created with Ignitex fabric so they are highly durable whilst allowing movement.

FIT

They are form-fitting and provide excellent flexibility whilst maintaining shape when running and pivoting on court. They are fully sublimated to match your dress, creating a sleek look. These shorts are also ideal for wearing underneath your netball dress.

FEATURES

Our stock shorts are breathable and lightweight in order to optimise performance and focus. They maintain position and don't ride up, ensuring a comfortable fit. We offer these shorts in navy and black in order to compliment your netball dress.







LADIES UMPIRE KIT

UMPIRE SHIRT

The lightweight sublimated polo has an excellent stretch construction for enhanced movement. Created with a Microtex fabric designed with a set in sleeve. The lightweight construction enables it to be a multi-faceted and highly versatile garment, keeping the wearer cool and comfortable courtside.

UMPIRE SKORT

Our umpire netball skorts are made with Ignitex fabric that offers great flexibility. Our skort combines a stretch inner short with an outerskirt. Umpires can customise their skort for a degree of subtle personalisation.

The stretch construction allows complete freedom of movement allowing umpires to focus on the game.



COLLAR OPTIONS

ROUND



TRAD V



V-NECK



TRADITIONAL







LADIES SUBLIMATED BASELAYER



FEATURES

Our sublimated baselayer is essential for protection and warmth. With it's close fit and high wicking properties, it helps to maintain your optimum temperature to enable you to perform at your peak. Incredibly versatile, it is ideal for chilly days on the court as it can be worn as an under garment. Created with our sublimation methods, our baselayers can compliment your kit with our huge selection of colourways and designs. It looks great with our sublimated leggings, suitable for all your training requirements.

COLLAR OPTIONS











LADIES SUBLIMATED CROP TOP



FEATURES

Our crop tops provide an athletic look and feel, ideal for training on and off the court. Form-fitting and flattering, the crop top sculpts to the body creating a stylish look and comfortable feel. Offering four way stretch for ensured movement and flexibility.

FIT

Crop tops are available in standard back or racerback.

COLLAR OPTIONS

ROUND







LADIES SUBLIMATED LEGGINGS

FULL LENGTH LEGGINGS

Our sublimated leggings are created with front, back and side seams for a form-fitting and highly flexible fit. The lightweight leggings sculpt to the body for a flattering look, as they are made with a quick-dry and durable Citius fabric that is fully functional.

FEATURES

- · Flat lock seams for maximum comfort
- · Lightweight and wicking
- 4-way stretch for enhanced flexibility

AVAILABLE IN 3/4 LENGTH LEGGINGS







LADIES SUBLIMATED MIDLAYER



FABRIC

Made from Vellera, an anti-pill micro-fleece fabric. The super stretch fabric is soft to touch and has a brushed back, making it really comfortable to wear

FIT

Our sublimated mid-layer is a versatile multi-functional garment. As with our stock mid-layer it comes as a slim fit garment with a curved back hem and a cam lock quarter zip makes this garment ideal as a leisure garment as it can be worn as an outer layer or for training in on a chilly day.









LADIES KIRIN POLO

Our flattering KIRIN ladies fit polo has a deep placket and is sculpted to the feminine shape. Created with lightweight bamboo-blend fabric, it has a soft handle. Designed for versatility, the garment is perfect for indoor or outdoor training.

Our breathable fabric promotes antibacterial values to create a high-quality multipurpose garment.

COLOURWAYS









UNISEX KIRIN TECH TEE

Created with lightweight bamboo-blend fabric. The KIRIN technical t-shirt is perfect for indoor or outdoor training, or can be worn as a leisurewear garment.

Our breathable fabric promotes antibacterial values to create a high-quality multipurpose garment.















UNISEX KIRIN HOODIE

The KIRIN hoodie is a core piece of training kit that is made with a cotton rich, super soft fabric and cut into an athletic fit. The hoodie has a brushed back fabric inner and fits excellently over our netball dress and technical tees for warmth and protection. Personalised for your team, contrasting panels and flatlock stitching create an eye-catching garment. Other features include a soft handle, double layer hood, thumb holes and headphone access port through pocket.

COLOURWAYS





LADIES ZOODIE

Our stylish cotton zip-up hoodie allows you to quickly and easily wrap up warm when layering over our netball and leisurewear.

Custom made to order and available in a broad range of colours, cotton zoodies can be personalised with embroidery and vinyl pressing.



UNISEX VARSITY JACKET

Our stylish varsity jacket is available in a multitude of colours to offer a fashionable choice of outerwear. Made with a knitted collar, cuffs and a waistband with stripe details, the varsity jacket has a press stud closure.

COLOURWAYS











LADIES COOL TEE

Ideal for training across a number of disciplines, this ladies tee offers a flattering fit and fashionable look. Created with a set-in sleeve and curved back hem for added comfort. Made with moisture wicking control, this lightweight tee is made form 100% polyester.

COLOURWAYS



LADIES COOL POLO

Created with both style and comfort in mind, our Cool Polo is made with a set in sleeve for enhanced movement and flexibility whilst training. Made with 100% lightweight fabric, wicking away moisture so you can focus entirely on training. The self-fabric collar with three button placket allow the polo to be versatile. It is the perfect fashionable item to add to your training wear.









LADIES COOL VEST

For an alternative training top during the warmer weather, we offer a Cool Vest that is form-fitting for style and comfort. The fabric is made to wick away moisture and maintain the optimum body temperature for training. Created with a multi-purpose racer back, it has a curved back hem to ensure a perfect fit.

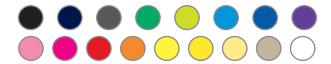
LADIES COTTON TEE

A classic, lightweight cotton t-shirt. That is perfect for a variety of activities, available in a large range of colours and can be embellished in several ways including embroidery and vinyl pressing.

LADIES COTTON POLO

Our polo is a highly versatile wardrobe staple that is made with a classic fit yet modern style. It is an essential garment that is available in a multitude of colours and can be fully customised with team/club logos to create a sleek casual look for post-match club attire and leisurewear.

COLOURWAYS



COLOURWAYS











FUJIN LADIES BASELAYER TOP

Our classic baselayer has become a crucial component of the FUJIN range. It's close fit and high wicking properties help to maintain your optimum temperature for your optimum performance. Incredibly versatile, it can be worn when training in the gym or outdoors. As with our other products, the sleeves can be customised with vinyl presses of team names and logos.

FUJIN LADIES LEGGINGS

Our power stretch leggings come in a flattering fit that offer excellent support and comfort. Created with a flat lock seam, they are ideal for flexibility and movement. The looped back fabric has thermal control that wicks away moisture and is soft-to-touch. The leggings contour to the body to ensure a sculpting and stylish look.

FUJIN LADIES TRAINING BOTTOMS

Made from a durable, lightweight fabric, our FUJIN training bottoms come with accessible 34 length side seam zips, allowing the tracksuit bottoms to easily slip on and off without having to remove footwear. Constructed from a durable Taslanised fabric with a water repellent finish, our training bottoms are utterly versatile.

COLOURWAYS



COLOURWAYS













FUJIN UNISEX SKINNY PANTS

Meeting the demand for fitted leisurewear, the skinny track bottoms are a stylish and flattering alternative to our regular tracksuit bottoms. It is a premium garment that has been developed with a contrast stretch rib fabric panelling around the calves and hip for comfort and ease of movement. Our tapered slim fit is complete with lightweight slim ankle zips, to ease the removal.

COLOURWAYS



FUJIN UNISEX MIDLAYER

The multi-functional stretch midlayer is an ethereal and versatile alternative to track tops and hoodies. Vital for warming up and training in the colder months, it is created with a soft touch anti-pill fleece reverse for extra warmth. The FUJIN midlayer provides profound comfort to the player whilst maintaining protection from harsher conditions. Our midlayer is engineered with a 1/4 length zipper for custom ventilation, to keep you warm and dry in cooler conditions

COLOURWAYS





LADIES PUFFER JACKET

For maximum protection on outside courts, our Puffer Jacket is designed to have the ultimate insulation. Its is made with soft elasticated cuffs to reduce draft and maintain optimum body temperature. The fashionable quilted design has a contemporary fit and soft handle. Our Puffer Jackets are fully customisable and can be personalised with embroidery.

COLOURWAYS











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LADIES SOFTCORE JACKET

Created with a breathable 3-layer softshell fabric, our Softcore Jacket is both wind resistant and showerproof. The microfleece inner layer provides warmth and adds extra comfort. Additionally, velcro fasteners on the wrists limit a draft to keep you insulated. Our Softcore Jacket can be custom made to order with personalised embroidery.

LADIES SOFTCORE GILET

Created with a breathable 3-layer softshell fabric, our Softcore Gilet is both wind resistant and showerproof. The microfleece inner layer provides warmth and adds extra comfort. Our Softcore Gilet can be custom made to order with personalised embroidery.

COLOURWAYS

















FUJIN RUCKSACK

With adjustable padded straps and padded back panels enhanced for comfort. Our rucksack is created with a durable outershell and has both a laptop compartment and internal zipped security pocket, maximising on security it also comes with a lock. With a contrasting colour lining and reflective front safety tab, our rucksack has a sleek, modern aesthetic.

Capacity - 23L Dimensions - 47x33x15cm

FUJIN HOLDALL

With an adjustable padded strap and a hand carry handle option, the player holdall is a versatile bag for carrying kit and equipment. It has multiple compartments, such as a wet kit compartment and internal convenience pocket. Created with a durable outershell made with a technical fabric, our holdalls have a contrast colour lining and are fully customisable.

WHEELIE KIT BAG

Our wheelie kit bag is made from a strong, hard-wearing and waterproof fabric. Ideal for tours or matchdays, it comes with a heavy duty base panel, shatter proof wheels and an extendable top handle.

COLOURWAYS



COLOURWAYS













SLOUCHY BEANIE

The double layer knit beanie is soft ribbed to ensure ultimate comfort. Created to be a looser yet fashionable style, all of our hats are available in a wide choice of colours and can be customised with embroidery.

BEANIE

The double layer knit beanie has a snug fit and insulation properties to keep you warm and protected in harsh conditions. Available in a wide choice of colours, all of our hats can be customised with embroidery.

COLOURWAYS













CAP

The Akuma cap is ideal for protecting your head and eyes from the sun. Created with a self-fabric strap and tri-glide buckle, all of our hats are available in a wide choice of colours and can be customised with embroidery.

VARSITY BOBBLE HAT

The double layer knit bobble hat has a relaxed fit and contrasting striped turnover provides you with extra warmth.

COLOURWAYS























ORDER PROCESS

Our simple six-step ordering process delivers your custom designs, bespoke kits and apparel, in a manner that's reliably rapid.

CONTACT

Give us a call, drop us an email, or contact us via our websit or social media e with your design ideas.

2 GET A QUOTE

You will then be allocated a dedicated account manager and production manager to assist you with your ordering process.

3 DESIGN AND SIZING

We encourage you to use our online kit designer or downloadable design templates.

Your production manager will send over a sizing form. We can also supply sizing samples for you, and for club sizing, your account manager can organise an onsite sizing session at your convenience.

ORDER CONFIRMATION & PAYMENT

Once you are happy with your designs we will send over the order confirmation, which includes artwork sign off, sizing sheet and invoice. This will be your final chance to make any amendments to your order.

5 PRODUCTION

When we have received confirmation and payment, we will create your kit and have it rigorously quality checked to ensure it is of the highest standard.

6 DELIVERY

We will deliver your order using next day delivery, and you will receive a dispatch email containing tracking information. For a large team order, we will organise and individually bag each item.

FOR FURTHER KIT ORDERS OR RE-ORDERS, PLEASE DO NOT HESITATE TO CONTACT US.

info@akumasports.com or call us for a chat on 01676 533 320

ARTWORK INFORMATION

To help us make your Crests, Logos and Sponsors as clear as possible, here are a few guidelines on the artwork we require.

DESIGN TEMPLATES

Should you wish to design your own kit. design templates are available to download from the Akuma Netball website.

We will make every effort to ensure the quality of your design across your whole club sizing range.

COLOURS

When sublimating, we use colours in a CMYK format, we will endevour to ensure the best colour match possible to your existing kit and brand requirements.

If you have particular colour requirements we will offer a printed swatch so you can see the final print colours as they can vary from screen to print.

Artwork should preferably be supplied as an editable vector file, vector formats include: .ai (adobe illustrator), eps, and certain .pdf files.

Using these vector file types ensures that your artwork looks crisp and clear at any size by eliminating pixelation like rasters.

CHANGING THE FILE SUFFIX FROM .JPG TO .EPS FOR EXAMPLE. WILL NOT WORK. THIS FILE MUST ORIGINATE FROM VECTOR **EDITING SOFTWARE.**

If these are impossible to provide, rastor files such as .jpg, .png and .tif at a resolution of 300dpi are also sufficient, but quality may be affected if sizes larger than 2XL are required.

If you are unable to supply these files, a redraw service is available. Most normal logos will take roughly one hour to complete, depending on the quality of the image supplied. In cases where a complex logo is required or multiple logos are required.

THE COST OF REDRAWING LOGOS IS **CHARGED AT £40 AN HOUR**



EMBELLISHMENT - SUBLIMATION

All of our bespoke kit is produced in the UK using Sublimation Printing.

This is the process of changing the ink (print) from the transfer paper directly from a solid into a gas under high pressure and heat. which then permeates the fabric.

The process is so sharp that any top quality image can be used in the design process. Once transferred to the fabric, the panels of the garment are then cut and sewn together to create a truly bespoke garment.

EMBROIDERY

Our Fujin and Kirin leisurewear are fully customisable with embroidery. Frequently used to apply club/team crests to personalise leisurewear, it creates a smart and professional look. Embroidery can also be used to create detail such as initials and team names.

VINYL & DIGITAL PRINTING

We use vinyl pressing to embellish bespoke garments in order to suit the client's needs. Using a variety of our single colour vinyl, we can press initials, team names and logos onto our Fujin and Kirin garments. For more advanced logos and sponsors, we offer digital printing which uses an array of colours to create more detailed presses for the garments.

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FABRICS

After completing thorough research, we have found the highest quality fabrics to use in both our bespoke playing kit and leisurewear which are dynamic, hardwearing and long-lasting. Our fabrics have amplified wicking capabilities, durability and complex stretch construction. We have curated a collection of some of the strongest performing fabrics in the world, therefore our technical fabrics are performance enhancing for players at all levels and abilities.



MICROTEX & MICROTEX 180

- 100% Polyester
- Lightweight
- Quick drying



IGNITEX

- 93% Polyester, 7% Spandex
- Four-way stretch
- Breathable
- Soft handle



CITIUS

- 80% Polyester, 20%

 Elastin
- Four-way stretch
- · Technical wicking fabric
- Super soft handle

AKUMA PREMGRIPP® SOCKS

Akuma PREMGRIPP® bespoke netball socks are enhanced with the integration of grip properties to maximise the power transfer when changing direction.

These will perform time after time, wash after wash, enabling the individual to achieve their full potential.

It's fully elasticated foot and anti blister properties are designed to increase the grip between the foot, socks and shoes to enchance performance.

The socks work when your full body weight is transferred to your feet. The cushioning will expand after washing, giving a softer and more comfortable feel when worn.



 Helps to stimulate blood circulation from the foot to the leg



Integrated grip technology





 Reinforced Ankle padding for protection



 Padded sole for ultimate comfort

SIZING GUIDES

ADULT SIZING*

SIZE	4	6	8	10	12	14	16	18	20	22
A. CHEST (CM)	71	76	81	86	91	96	101	106	111	116
B. WAIST (CM)	63	68	73	7 8	83	88	93	98	103	108
C. HEM (CM)	106	110	114	118	122	126	130	134	138	142
CENTRE BACK LENGTH										
D.LENGTH - SHORT (CM)	81	81.5	82	82.5	83	83.5	84	84.5	85	85.5
D.LENGTH - REUGLAR (CM)	85	85.5	86	86.5	87	87.5	88	88.5	89	89.5
D.LENGTH - LONG (CM)	89	89.5	90	90.5	91	91.5	92	92.5	93	93.5

JUNIOR SIZING*

SIZE	AGE 5-6	AGE 7-8	AGE 9-10	AGE 11-12	AGE 13-14		
A. CHEST (CM)	61	66	72	7 8	82		
B. WAIST (CM)	60	64	68	72	76		
C. HEM (CM)	74	80	87	93	101		
CENTRE BACK LENGTH							
D.LENGTH - SHORT (CM)	53.5	59	64	71	85		
D.LENGTH - REUGLAR (CM)	57.5	63	68	75	81		
D.LENGTH - LONG (CM)	61.5	67	72	79	85		

*2cm sewing tolerance on all garments



Chest: Measure under the arms at the fullest part around the chest horizontally



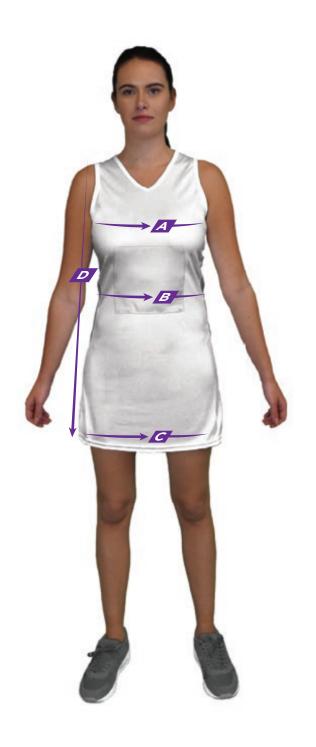
Hem: With the feet together measure around fullest part



Waist: Measure around the natural waistline



Length: Measure from the top centre back neck point to the bottom hem





GENERAL LEISUREWEAR SIZING

ADULT SIZING

SIZE	S	СМ	М	СМ	L	СМ	XL	СМ
CHEST - INCHES	34/36	86/91	38/40	97/102	42/44	107/112	46	117
WAIST - INCHES	30/32	76/81	32/34	81/86	36/38	91/97	40	102
INSIDE LEG - INCHES	29	74	30.5	77	31	79	32	81
	2XL	СМ	3XL	СМ		,		
	48	122	50	127				
	42	107	44	112				
	32.5	83	33.5	85				

KIRIN SIZING

ADULT SIZING

SIZE	S	СМ	М	СМ	L	СМ	XL	СМ
CHEST - INCHES	38	97	40	102	42	107	44	112
WAIST - INCHES	30	81	32	86	34	91	36	96
INSIDE LEG - INCHES	30		31		32		32.5	
NECK WIDTH - INCHES	15	38	15.5	39	16	40	16	41
	2XL	СМ	3XL	СМ	4XL	СМ	5XL	СМ
	46	117	48	122	50	127	52	132
	38	101	40	106	42	112	44	117
	33		34		34.5		35	·
	16.5	42	17	43	175	44	18	45

CHILDREN'S SIZING

SIZE	SY	СМ	MY	СМ	LY	СМ	XS	СМ
CHEST-INCHES	30	76	32	81	34	86	36	91
WAIST - INCHES	27	68	28	71	29	74	30	76
INSIDE LEG - INCHES	25.5		28				29.5	
NECK WIDTH - INCHES	21	31	12.5	32	12.5	32	13	33



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